

LKT-NiCu-7

LKM-NiCu-7



LINKWELD ALLOYS INC.

AWS A5.14 ERNiCu-7
JIS Z3334 YNiCu-7

Characteristics and Applications:

It is suitable for welding of Ni-Cu alloys(Monel).

Typical chemical composition of weld metal (wt%)

C	Al	Ni	Mn	Fe	Cu	Ti	Si
0.018	0.028	65.24	3.50	0.55	Bal.	2.14	0.30

Typical mechanical properties of weld metal

TS N/mm ²	EL %
566	41

Sizes available

MIG Solid Wire(mm)	0.8	0.9	1.0	1.2
TIG Rods(mm)	1.6	2.0	2.4	3.2